

CONDENSED SPEC SHEET*

Grade Name: INDOBEV 1PE

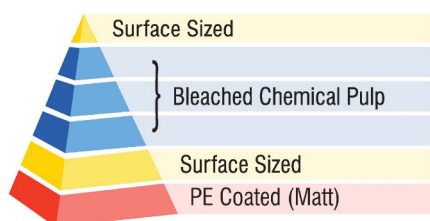
Indobev is the most hygienic and reliable cupstock paperboard in India. The base board is made from virgin fibres, and has a thin extrusion coating of LDPE.

SUBSTANCE (GSM)	CALIPER (μM)	BENDING RESISTANCE(L&W) mN		
Tappi T 410 om-98	Tappi T 411 om-97	Tappi T 556		
		MD	CD	GM
195	253	90	42	61
205	267	103	48	70
235	307	144	67	98
265	348	198	92	135
295	388	291	135	198
305	402	321	148	218
325	429	362	168	247
335	442	369	171	251
TOL : ± 5%	± 5%			-15%

Variants:

Indobev 2PE - Poly Coated on both sides.

CONSTRUCTION



Note :

1. All Properties are according to ITC PSPD Measurements
2. Test Climate 23°C ± 1 & 50% ± 2 RH
3. Tolerances are based upon 95% Confidence limits of single mill measurements of conditioned random samples
4. All parameters are measured as per relevant Tappi standards

PARAMETER	UNITS	VALUE
POLY SUBSTANCE (AVG) BACK	GSM	15 ± 1.5
POLY ADHESION STRENGTH (AVG)	Points	3 MIN
ROUGHNESS-BENDSTEN(AVG) TOP BOTTOM	ml/min	250 Max 400 Max
MOISTURE CONTENT	%	6 ± 1
EDGEWICK - LA/23	Kg/m ² /Hour	1.2 MAX
STRETCH	CD	5.5 MIN

CERTIFICATIONS & COMPLIANCES

Manufacturing	ISO 9001, ISO 14001, ISO 45001, BRC Global Standard
Environmental & Safety	FSC® CoC, SMETA 4 Pillar
Regulatory	REACH, ROHS
Food Contact	BfR Recommendation XXXVI US FDA CFR 21, §176.170 US FDA CFR 21, §176.180



F&B